

Smy 27/03

Dart Aerospace Ltd.

Date: Tuesday, 3/18/2008 3:54:38 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	HARNESS ASSEMBLY		
Job Number	38080			Part Number	D412702111B		
Estimate Number	12859			Drawing Number	ICA D412-702 P79 R3		
P.O. Number	:			Project Number	N/A		
This Issue	3/18/2008	S.O. No.	:	Drawing Revision	3		
Prsht Rev.	NC			Material	:		
First Issue	11	Type	SMALL /MED FAB	Due Date	3/28/2008	Qty:	4
Previous Run	37712			Um:	Each		
Written By	<u>180318</u>						
Checked & Approved By							
Comment	est rev A 07.05.11 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM						

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL type labels per PPP D412-702-111B CHG001			
2.0	D35701	BRACKET	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ✓ BRACKET batch: <u>B 32344</u> ml			
3.0	D3579047	SHOULDER HARNESS LH	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ✓ SHOULDER HARNESS RH batch: <u>B33102</u> ml			
4.0	MS24694S50	Screw	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) ✓ Screw batch: <u>B3</u> ml			
5.0	AN960JD10L	Washer	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) ✓ Washer batch: <u>M104885</u> ml 08/03/19			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/03/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 38080

Part Number: D412702111B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

✓ Nut
batch: M106242

ml

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

label D3569-3 33715
marine adhesive 3m m104524

x4

ml 08/03/19

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111B CHG001

Location:

PPP Rev: PPP 38078

FC 9/3/08 (4)

4

10.0 QC21 FINAL INSPECTION/W/O RELEASE



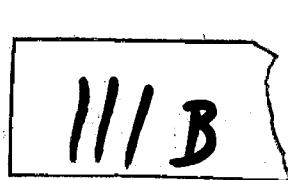
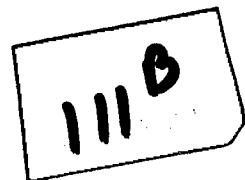
Comment: FINAL INSPECTION/W/O RELEASE

1008/03/08

Job Completion



ml 08/03/25

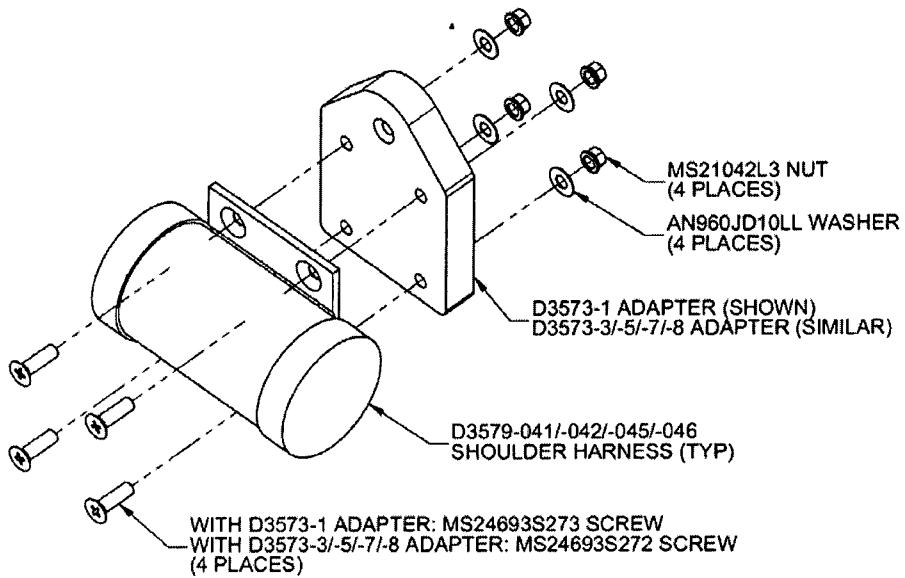


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

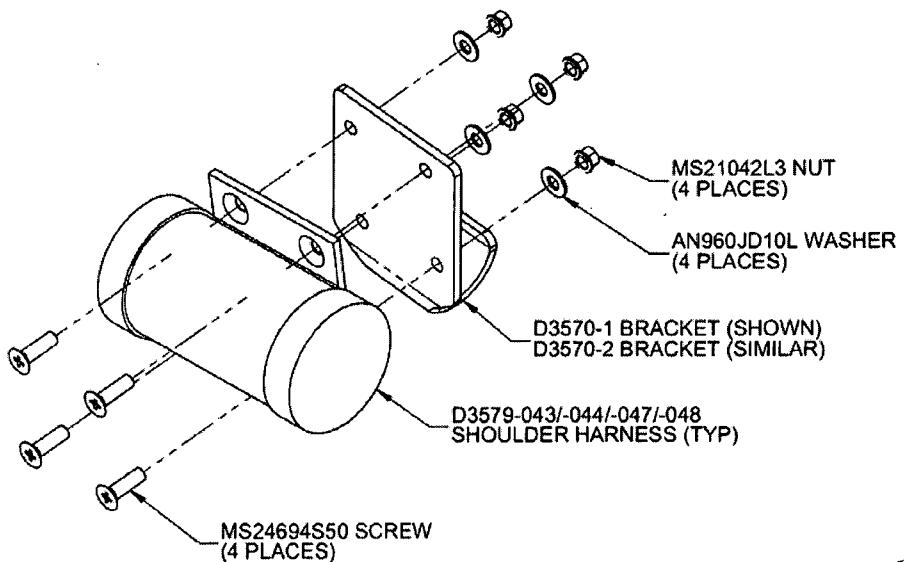
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38080

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25-00-00

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